

BUFFALO TRACE

DISTILLERY

September 15, 2024

Hello!

Many thanks for your purchase of Thomas H. Handy Sazerac, our uncut and unfiltered Straight Rye Whiskey. Our distilling team was delighted to hear that last year's release was awarded a Double Gold Medal at the 2024 Singapore World Spirits Competition.

We hope you enjoy the unique whiskey contained in these bottles. Thomas H. Handy Sazerac Straight Rye Whiskey was first launched in response to a consumer request for more well-aged and barrel strength whiskey. This year's offering is comprised of barrels aged for over 6 years. We filled these barrels at 125 proof back in 2018 and after years of aging the whiskey is now, remarkably, 127.2 proof.

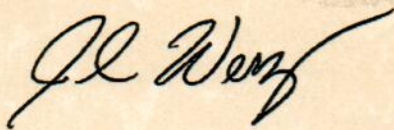
The crystal-clear glass bottle chosen for Thomas H. Handy Sazerac is designed to showcase the whiskey's dark and rich color. The back label provides a full product story and description. Every case has been hand-bottled and labeled to ensure the highest quality finish. The tissue paper has been added to protect the finished package.

On the reverse side of this letter, you'll see a fact sheet about the barrels selected for this particular release. Hopefully you will find the intricate details of these barrels interesting.

Thank you again for your purchase of this limited supply of Thomas H. Handy Sazerac Rye. If we at Buffalo Trace Distillery can be of any further assistance, please do not hesitate to make contact.

Website: buffalotracedistillery.com

With best regards,



Jake Wenz
President and CEO
Buffalo Trace Distillery



HONOR TRADITION • EMBRACE CHANGE
113 GREAT BUFFALO TRACE
FRANKLIN COUNTY, FRANKFORT, KY 40601
TEL: 502.223.7641 | FAX: 502.875.5553
WWW.BUFFALOTRACEDISTILLERY.COM

THOMAS H. HANDY SAZERAC STRAIGHT RYE WHISKEY

Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

Age Profile

Year of Distillation: Spring of 2018
Release: Fall of 2024
Release Brand name: Thomas H. Handy Sazerac Straight Rye Whiskey
Proof for release: 127.2

Recipe

Large Grain: Plump Rye
Small Grain: Kentucky Corn; Distillers Grade #1 and #2
Finish Grain: Distiller's Malted Barley

Cooking / Fermentation

Milling screen: #10
Cook Temperature: 240 degrees Fahrenheit
Water: Kentucky limestone with reverse osmosis
Fermentation: Stainless Steel
Mash: Sour

Distillation & Aging

Distillation: Double distilled; beer still and doubler
Proof off still: 135 Proof
Barrel: New, white oak; #4 char; charred for 55 seconds
Barrel maker: Cumberland Cooperage
Barrel entry proof: 125 Proof
Barrel size: 53 liquid gallons; 66.25 original proof gallons
Warehouse: Rick Warehouse
Floor: Middle to top floors
Evaporation loss: 28% of the original whiskey lost to evaporation

Bottling

Filtration: None
Product Age: 6 years and 3 months old at bottling
Tasting comment: Nose: Bold and invigorating with a profound spiciness. Freshly cracked black pepper and warm cinnamon, layered over a robust oak foundation.
Palate: Beautifully balanced interplay of spice and oak accentuated by warming spices like clove and allspice
Finish: Lingering spice notes of cinnamon, pepper and clove with an oak presence that adds a subtle dryness and complexity